REPORT ON CHECK INSPECTION OF RAJANKA LIMESTONE MINE OF M/s ACC LTD. IN VILLAGE-BALIJORE, P.O & P.S. NOAMUNDI, DISTRICT-WEST SINGHBHUM

Name and designation of inspecting officer: Shri Anupam Nandi

Regional Controller of Mines, Ranchi

Date of Inspection

: 06.12.2019

1. General information of the mine:

i) Name of mine

: Rajanka Limestone Mine

ii) Owner

: ACC Limited

iii) Nominated Owner

: Neeraj Akhoury

iv) Mining Engineer

: Sanjeev Tripathi

v) Agent

: Raj Gurung

vi) Mine Manager

: Sanjeev Tripathi

vii) Lease Area

: 598.88 ha

viii) Location

: Village Rajanka , Tehsil Tonto, District

West Singhbhum, Jharkhand

ix) Lease Period

: Upto 2030

x) Date of Expiry

: 31.03.2030

xi) Date of approval of Mining Plan

: 06.03.2018

xii) Date of approval of scheme

xiii) Period of Mining Plan

: 01.12.2017 To 2019-20

xiv) Production (Year 2018-19)

: 1245379 tons

2. Brief description of the mine:

ACC Limited hold three mining leases i.e. Main lease (598.88 ha) which comprises of 22 blocks of which F block is only working block, F2 Lease (63.87 ha) and recently grant F3 Lease (115.38 ha.) The 22 Blocks of the lease hold area falls under Survey of India Toposheet No. 73 F/11, 73F/14 and 73 F/15.

The mining operation in this area has been carried out by opencast fully mechanized mining method by deploying hydraulic excavators of 4 cum bucket capacity, dozers, DTH drills, Rock breakers to break the boulders & BEML dumpers fitted with exhaust conditioner of 40/50/60 Ton capacities for transportation of material. Mine is worked for 7 days per week in 3 shifts.

There is two pit in F block of main lease. The general dip of beds is towards west. The Pit is approached from a net work of roads and a well graded (1 in 16) ramp to pit bottom & there from individual benches are connected through gentle ramps & roads. Bench height ranges from 7 - 11.5 M depending on litho units available in those sections. The width of benches is being maintained minimum 15 m where dumpers are plying.

Two to three benches are developed in O/B and waste depending on thickness. One each bench is formed in shaly, low grade & high grade L.st respectively. Blast holes are drilled with the help of DTH drills & holes are blasted with column charge i.e. SME/ANFO in conjunction with primer charge i.e. slurry explosive/cast booster & initiated by non-electric detonating fuse. Blasted material is loaded with hydraulic shovels in 40/50/60 Tons dumpers and transported to the crusher hopper situated inside the pit. Limestone is crushed through Crusher of 1100 TPH in -50 mm size and conveyed by Pipe conveyor to the plant for Stacking.

Waste is being backfilled within the pit from east to west direction in worked out area on exposed sandstone on eastern side of pit. The backfilling progresses from east to west and backfilled top is available for reclamation merging with natural topography of area. There are 6 benches on western and southern side, out of which bottom 3 benches are in Limestone.

General Geology:

The generalized geological succession of the area may be summarized as below:

Geologically the area is a part of Singhbhum Belt where rocks of Achaean to Protorozoic age are found to occur. The Singhbhum belt is known for the larger shear zone and accurate thrust fault. The rocks south of this thrust are less metamorphosed than those occurring in the north. The generalized stratigraphic succession of Pre-Cambrian formation in Singhbhum and adjacent areas proposed by Sarkar and Saha (1977) of GSI is given as follows:

RIGIONAL STRATIGRAPHIC SUCCESSION:

Newer Dolerite – Dykes & Sills Mayurbhanj Granite

---- Unconformity----Gabro-Anorthosite – Ultrabasics

-----Unconformity---Kolhan Group

----Unconformity----

Iron ore group

Jagganathpur Lava Dhanjori Group

Chaibasa Formation Singhbhum Granite

--- Unconformity --Ghatsila Group

Singhbhum Granite

--- Unconformity ---

Older

metamorphic

Iron ore Super Group

b) Deployment of mining machinery: **Departmental**

| SI No | Machineries deployed | Capacity | Number of Units | In use | Idle | % Utilization | Brief description | | Remarks |
|----------|-------------------------|----------|--------------------|----------|------|------------------|-------------------|------------------|---------|
| 1 | Excavator | 4 Cum | 1 | opencast | No | 40% | Non Electrical | (Diesel Driven) | |
| 2 | Excavator | 5 Cum | 2 | opencast | No | 80% | Non Electrical | (Diesel Driven) | |
| 3 | Excavator | 6.5 Cum | 1 | opencast | No | 50% | Non Electrical | (Diesel Driven) | |
| 4 | Backhoe | 3.5 Cum | 1 | opencast | No | 42% | Non Electrical | (Diesel Driven) | |
| 5 | Dumper | 45 tons | 4 | opencast | No | 50% | Non Electrical | (Diesel Driven) | |
| 6 | Dumper | 55 tons | 4 | opencast | No | 60% | Non Electrical | (Diesel Driven) | |
| 7 | Dozer | 320 HP | 2 | opencast | No | 35% | Non Electrical | (Diesel Driven) | |
| 8 | Drill Machine | 150 mm | 2 | opencast | No | 90% | Non Electrical | (Diesel Driven) | |
| 9 | Explosive Van | 10 tons | 1 | opencast | No | 100% | Non Electrical | (Diesel Driven) | |
| 10 | Excavator | RB | 1 | Opencast | No | 80% | Non Electrical | (Diesel Driven) | |

Contractual

| SI No | Machineries deployed | Capacity | Number of Units | In use | Idle | Percentage Of Utilization | Brief description | | Remarks |
|----------|-----------------------------|-----------|--------------------|--------|------|---------------------------------|-------------------|------------------|---------|
| 1 | Excavator - Back Hoe | 2.1 Cu M | 3 | 3 | 0 | 90% | Non Electrical | (Diesel Driven) | |
| 2 | Excavator – Rock Breaker | RB | 2 | 2 | 0 | 90% | Non Electrical | (Diesel Driven) | |
| 3 | Tippers – Bharat Benz | 17 Tonnes | 10 | 10 | 0 | 90% | Non Electrical | (Diesel Driven) | |
| 4 | Loader - BEML | 3.5 Cu m | 1 | 1 | 0 | 90% | Non Electrical | (Diesel Driven) | |

3. Implementation of Mining Plan or scheme of Mining:

| Sr. No. | Proposal in the approved Mining Plan or Scheme of mining (Period from 01.12.2017 to 2019 - 2020) | Observations regarding implementation of proposals given in approved Mining Plan or Scheme of mining. | Remarks |
|------------|--|---|---------------------------------|
| 1. | CONSERVATION OF MINERALS | | |
| a) | Exploration: | Proposal of 5 nos Bore hole | Area already explored (F-block) |
| b) | Utilization of subgrade mineral: | As Per proposal sub grade 34-38 % Cao | 100 % utilization |
| c) | Any other proposal for monitoring: | | |
| 2. | SCIENTIFIC MINING | HE STANFORD SWITTER SWITTER | |
| a) | Mine Development and method of mining | Open cast Fully Mechanized | Open cast Fully Mechanized |
| b) | Handling of Waste/subgrade material: | As per proposed in Mining Plan | As per approved Mining plan |
| c) | Area reclamation & restoration: | 23.81 ha | 23.81 ha. |
| d) | Any other proposal for monitoring: | The second of the second | |
| 3. | PROTECTION OF ENVIRONMENT | | |
| 1) | Afforestation: | 6.11 ha | |
|) | Quality of Air: | As per standard (Mining Plan) | Within Limit |
| :) | Quality of Water: | As per standard (Mining Plan) | Within Limit |
| 1) | Noise Level: | As per standard (Mining Plan) | Within Limit |

| e) | Vibration: | As per standard (Mining Plan) | Within Limit |
|----|------------------------------------|-------------------------------|--------------|
| f) | Any other proposal for monitoring: | | |

4. History of Violations after approval of Mining Plan or Scheme of Mining:

| SI. No. | Date of Inspection | Name of Inspecting Officer | Violations of MCDR,88 observed and Pointed out | Rectification of Violations | Remarks |
|------------|-----------------------|-------------------------------|--|--------------------------------|---------|
| 1 | 18.09.2019 | Shri Naman Ekka | Rule 11(1), Rule 26(2), Rule 35(2) | | |
| 2 | 18.12.2017 | Shri B.P. Kerketta | Rule 11(1), Rule 26(2), Rule 46 | complied | |
| | | | | | |

$5.\ Socio-Economic\ Development\ Plan:\ Total\ Rs.\ 2807350\ spent\ for\ C\ S\ R\ activities\ during\ 2018-19.$

| SI. No. | Proposed Action Plan towards Socio- Economic Development | Expenditure Proposed (In Rs. Lakh) | Expenditure Incurred (In Rs. Lakh) | Remarks |
|------------|---|--|--|---------|
| 1. | General Development in the area | | | |
| | i) Housing | Nil | Nil | |
| | ii) Water Supply | 3885000 | 343000 | |
| | iii) Sanitation | 4435680 | 583800 | |

| | Total: | 5797940 | 2431151 | |
|----|---|--------------------------------------|-----------------------------------|--|
| 7. | Other | | | |
| 6. | Expenditure for environment management | Done combinedly with cement plant | Done combinedly with cement plant | |
| 5. | Recreation and other sports activities | Nil | Nil | |
| 4. | Public Transportation and communication | Nil | Nil | |
| 3. | Employment to local inhabitants | | | |
| 2. | Education and Training | 1520440 | 1469701 | |
| | iv) Health, Safety and Medical Facilities | 49500 | 34650 | |

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(Anupam Nandi) Regional Controller of Mines & Inspecting Officer